

Departmental Estimate for Repairing for Operator cabin, Track Frame (LH and RH),
Final drive drum of BD355 Dozer sl. no. 11658 and 11589 of Jharkhand OCP.

| Sl. No. | Description | Quantity (kg/no.) | Rate (Rs.) | Amount (Rs.) |
|--------------------------|---|-------------------|------------|--------------|
| 1. | Industrial gas set for heating of Frame, angles and plate. | 06 Nos. | | |
| 2. | Cutting electrode for removal of bulged material from different portions of track frame and final drive drum. | 60 Kg. | | |
| 3. | Material filling in Track frame and final drive drum in gauged portion. [Lomelt 205] | 60 Kg. | | |
| 4. | Portable machining charge for surface finish upto proper size and dimension. | 18 Hrs. | | |
| 5. | Grinding stone for surface finish of welded portion – 4" | 28 nos. | | |
| 6. | Safety glass (size 6.25 sq.ft.) – 04 nos. | 50 Sft. | | |
| 7 | Safety glass (size 12.5 sq. ft.) – 02 nos. | 50 Sft. | | |
| 8 | Cutting and fitting charge of glass. | 100 Sft. | | |
| 9 | Rubber bead and its lock key change. | 140Ft. | | |
| 10 | Replacement of lock handle set. | 04 Set. | | |
| 11 | Operator seat repairing. | 02 Nos. | | |
| 12 | Cabin ceiling (ply, rexin, foam, replacement etc.) | 02 Set. | | |
| 13 | Supervisor (01 person per shift X 05 days) | 05 attend | | |
| 14 | Welder - (04 person each shift X 05 days) | 20 attend | | |
| 15 | Fitter - (04 person each shift X 05 days) | 20 attend | | |
| 16 | Helper - (04person each shift X 05 days) | 20 attend | | |
| Sub Total | | | | |
| Contractor's Profit @10% | | | | |
| Total Estimated Cost | | | | |
| GST @ 18% of total cost | | | | |
| GRAND TOTAL | | | | |
| Round Off | | | | |