STANDARD OPERATING PROCEDURE

FOR

DIESEL DISPENSING UNITS

CENTRAL COALFIELDS LTD.

Sub:- Formulation of Standard Operating Practice (SOP) to be followed at Diesel Dispensing Units of CCL Projects, in respect of receipt, issue, storage and consumption of Diesel.

Ref: - Letter No: CCL/Vig/18-19/2981 dated-15.12.2018 of Minutes of the co-ordination Meeting, between the CVO, CCL and the HODs/GMs of CCL, HQ held on 14.12.2018 at CCL HQ, Ranchi.

Vide above referred Minutes of the co-ordination Meeting, instruction was given for Formulation of SOP by the respective Department citing the example for SOP and Responsibility Matrix formulated by CCL Vigilance (copy of the minutes of the co-ordination meeting enclosed at page-C/1 to C/7).

In view of above, Responsibility has been incorporated against each point of the existing 24 points guidelines, issued by Director (Technical) (Operations), CCL vide letter No:- Dir (Tech/oprn) / 23 / 04 / 91 dated-17.01.2014 (page-C/8 to C/10) & letter no-DIR/OPNS/2010/11/142 Dated-10.05.2010 (Page-C/11) respectively regarding Procedures to be followed at Diesel Dispensing Units, in respect of receipt, issue and consumption of Diesel. Responsibility wise standard operating procedures to be followed at Diesel Dispensing Units in respect of receipt, issue and consumption of Diesel is enclosed at page- C/12 to C/17.

One additional point regarding CCTV coverage of all the DDUs has been incorporated as IT initiative at SI Np-25 of the enclosed SOP at page -C/14, which may be deliberated at appropriate level.

Summery having activity and responsibility of the enclosed SOP is also enclosed at page- C/18 to C/21

Submitted to GM, CCMC, and CCL for kind perusal and further needful.

Chief Manager(x) CCMC

forwarded to GM(X)/HOD for Comments and onword transmission to GM(Nig) for further needful.

Recommended for approval pl. for onward ransmission to GM(vig.) for further needful.

M. (Vig.) Les 1919

Noted & made two photo copie of complete file, one kept

Noted & made two photo copies of complete file, one kept

Noted & made two photo copies of complete file, one kept

Trived: usth self anothe given to 5m Dhiraj kuman, 5m Mange

(M) Vig.) for safe up kept

(M) Vig.) for safe up kept

(M) Vig.) for safe up kept

(M) Vig.) for fulle hyg.

(M) Jon

Mil 2704/9 Jones.

Standard Operating Procedures to be followed at Diesel Dispensing Units in respect of receipt, issue, storage and consumption of diesel.

A Decantation Committee should be constituted by the Project officer for Diesel Dispensing Units. The committee should consist of one executive from Excavation or E&M or Stores discipline and one security personnel. This Committee shall be responsible for unloading of diesel tankers in the diesel tanks of the Diesel Dispensing Units.

Responsibility: Project Officer, Depot Officer, Decantation Committee

Horizontal Platform should be constructed at all the Diesel Dispensing Units of areas, so as to measure the exact quantity of diesel in the tankers received form suppliers. Responsibility: Project Officer, Depot Officer

The approved plan of the tanker should be checked by the Decantation Committee member before un-loading the diesel so as to know the correct position from where the dip measurement is to be taken.

Responsibility: Decantation Committee members, Depot Officer

The chart provided by the Weights & Measures Department for each chamber of the tanker should be checked before readings are taken. The dip reading should be recorded in the Dip Register maintained for the purpose in the format enclosed as Annexure-I and signed by the Committee members.

Responsibility: Decantation Committee member / DDU I/C CSK/SSK

The procedures laid down in the Store Manual concerning receipt and issue of diesel should be strictly followed.

Responsibility: Depot Officer, DDU I/C CSK/SSK

Entry of in-coming and out-going diesel tankers should be made in the Security Register kept at Security Check Gates.

Responsibility: Project Officer, Security in charge

At the opening and close of the diesel pump, dip reading of all the tanks should be taken and recorded in the register and signed by the person authorized for the purpose by the Depot Officer.

Responsibility: Depot Officer, DDU I/C CSK/SSK

5

4

1

2

3

6

7

At the opening and close of the diesel pump, Flow Meter reading should also be taken and recorded in the Register and signed by the persons authorized for the purpose by the Depot Officer. 8 Responsibility: Depot Officer, DDU I/C CSK/SSK The difference in the issue of diesel as per Flow Meter and dip reading should be examined, analyzed 9 and reviewed every day by an executive authorized for the purpose. Responsibility: Project Officer, Depot Officer The requisition for issue of diesel should be handed over to the store personnel at the Diesel Dispensing Unit before issue of diesel. Under no circumstances, diesel should be issued without proper requisition. 10 Responsibility: DDU I/C CSK/SSK Service Vans/Diesel Bouzers used for filling of field equipments should be placed under the user department. Diesel issued to such Service Van/Diesel Bouzers shall be treated as Out of Book Stock. Responsibility: Mine Manager, DDU I/C CSK/SSK,Project Engineer(x) 11 Regular calibration of Dispensing Unit Pumps and metering units should be done as required under Statute/Store Manual. 12 Responsibility: Depot Officer, DDU I/C CSK/SSK In-let pipes of underground storage tanks should be sealed. 13 Responsibility: DDU I/C CSK/SSK The nozzles used for issue of diesel should be kept sealed under lock & key after issue hours. 14 Responsibility: DDU I/C CSK/SSK Copy of the entries made in Dip Register maintained under Sl. No.(7) & (8) should be submitted daily to 15 the Project Officer and Excavation In-charge of the Project. Responsibility: Depot Officer, DDU I/C CSK/SSK

16

Stores staff posted at Diesel Dispensing Units shall be rotated every one year.

Responsibility: Project Officer, Depot Officer

17

CGM/GM of the area should constitute a committee which will conduct quarterly checks at diesel dispensing units of the area. A copy of the report of the Committee should be sent to the Director (Tech.) (Operation).

Responsibility: Area Committee, Area General Manager

18

Hour Meter shall be fitted in each and every HEMM and its operation should be ensured and all HEMMs' diesel tanks should have proper locks.

Responsibility: Staff Officer(Excv), Project Engineer(Excv)

19

A committee should be constituted by the Project Officer which will determine periodically the average hourly consumption of diesel in different types of HEMM and will submit the report to the Project Officer. A copy of this report should be marked to the CGM/GM of the area and Staff Officer(Excv.) who will take corrective measures ,as required. A copy of this report should be give to Chief General Manager(Excv), CCL, Ranchi also.

Responsibility: Project Officer, Staff Officer(Excv)

_20

An Excavation Engineer should be authorized by the Project Officer who will examine and analyze the daily consumption of diesel by each HEMM based on the quantity of diesel issued, working hours, trips made and compare it with the average consumption as determined by the Committee under clause(19) above.

Responsibility: Project Officer, Project Engineer(Excv)

21

Proper haul road gradient, washing and greasing of HEMM, maintaining HEMM in <u>Top Start Condition</u>, proper tyre inflation etc. should be ensured for bringing improvement in diesel consumption.

Responsibility: Staff Officer(Excv), Project Engineer(Excv), Mines Manager

22

A Monthly Report of receipt, issue, consumption etc. should be prepared and submitted to Staff Officer(Excavation) of the area, who shall work as Nodal Officer for the purpose.

Responsibility: Project Engineer(Excv), Depot Officer

22/01/19

1 /m m

The Nodal Officer should bring to the knowledge of the CGM/GM of the area if there is any major discrepancy in quantities.

Responsibility: Nodal Officer/SO(EXCV), Depot Officer

24

To have a proper control over the specific diesel consumption, a check list given in enclosed Annexure-II should be enclosed with every Pay Order for HSD purchase. The check list shall be examined by the Nodal Officer/SO(Excv.) and only after his recommendation, the Pay Order shall be issued by Finance Department of the area. If the Nodal Officer feels that there is abnormally high consumption of diesel, he should bring it to the knowledge of the CGM/GM of the area.

Responsibility: Nodal Officer/Staff Officer(EXCV)/ Area Finance Manager/ Depot Officer

All DDUs should be under CC TV coverage at such an angle that dispensing to equipment & decantation of diesel tanker is always captured in the camera. Working/ Break down status of CCTV should be maintained in a check list form in controlled register by DDU I/C, CSK/SSK.

Responsibility: DDU I/C CSK/SSK, Depot Officer, Project Engr. (E&T)/(E&M), Project Officer

25

22/01/19

Annexure-I

HSD Issue statement with 1st Pay Order of every month

Project/Colliery

A. Details of Production and Diesel Factor:

		Budget	Actual	Last year Actual
Sl.no.	Description	Duager	710000	
1	Coal Production in '000' tone			
2	Contractual Coal Production in '000'			
	tonne		0	
3	OBR Production '000' litres		-	
4	HSD in Kilo liters		-	
5	HSD Factor in litres/cubic meter			

B. Details regarding H.S.D balance and purchase:

13 1 CBa1 a.1. B	LUCD in Vila	HSD value Rs. In '000'
Description	HSD IN KIIO	HSD value NS. III Geo
	liters	
Opening balance on 1 st day of the		2
previous month		
Add. Purchase for last month		
Less total issued for last month		and a second a second and a second as a se
Closing balance on last day of month		
	Opening balance on 1 st day of the previous month Add. Purchase for last month Less total issued for last month	Description HSD in Kilo liters Opening balance on 1 st day of the previous month Add. Purchase for last month Less total issued for last month

- C. Indenting of H.S.D from date...... To........ date
- D. Details of issue for previous month:

CI	Description	HSD in Kilo liters	HSD value Rs. In
SI	Description	19	'000'
No.		-	
1	Production purpose-	18	
	(Drill, Dozer, Shovel, Payloader, etc)		
2	Dept. transportation of coal &		
	OBR(Dumpers)		
3	Service vehicles-		
	(Truck, School Bus, Jeep, Van, etc)		
4	Others, if any (specify)		
Tota	lissued		

E. Details of last checking of pump & calibration carried out by oil company......

Signature of Depot Officer

Signature of Project Officer

22/oller 21/11/9

0		n	-	-	C	rrn	
	P	K		J	0	ΓER	

)ate		CollieryStores				
Position o	f Daily Physical Me Totaliser	asurement Meter Reading	Dip	Factor	Litres	
1. 2. 3.						-
	Ground Balance Kardex Balance	(Physical)	-		Litres) Ř
Dip was t	Difference taken by me today a bund Storage Tanke	ata r(s).	nd phys	ical balance		es found ir
				ii,	(Signatures)	
	ots of Tankers					
2 Challa 3 Dated 4 Qnty. 5 Quant	r no n-cum-invoice as per challan city as per actual me ence	2. Tar 	nker arri nker dec	ved on anted on	at at	
	ation of Tanker per challan	Dip		Factor		es
Actual Challar	(8).					
Differe	nce					
*				Sh	ortage	
	oup Balance Received today Total Kardex Balance	litres Litres				
	portion should be f	Issued	d during	the day with referer	Litres	ds.
11113	Po. Clori 5.10414 Se 1	1				

Signature

24 11 1 2 11 Jun 2211119